

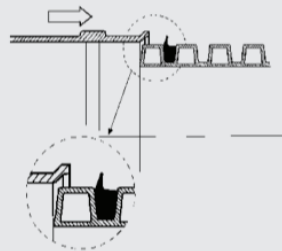
EUROFLO® RUBBER RINGS

How-To Guide

EUROFLO® culvert pipes come in 5.8m lengths and will have a watertight joint if a rubber ring is used.

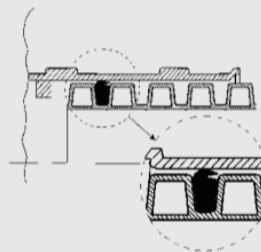
STEP 1

- Put the rubber ring in the space between the first and second corrugation.
- This positioning applies to all sizes except 1200mm. For the 1200mm the rubber ring is inserted in the first corrugation.
- Use tyre levers to stretch the rubber ring over the end of the pipe. Up to three levers can be used for large diameter pipes. Flat levers are best to use.
- Head to the resources box on the EUROFLO® page at www.pandfglobal.com for a video on how to attach the rubber rings



STEP 2

- Make sure the socket and spigot end of the pipe is clean
- Lubricate the tip of the ring (be careful not to lube the whole ring as this may slide the ring out when installing)
- Lubricate the socket of the pipe
- Install the pipe with a constant and equally distributed thrust until the internal seat is reached.
- Best results are from pulling the pipe together rather than pushing it on the end
- If the pipe you are joining to isn't secured in position through backfill use strops to lever the pipes together like stropping a load



NOTES

- Double gasket is strongly recommended in critical installation conditions (i.e. presence of water table) for higher safety and stiffness of joint against joint deflections and misalignments.
- Ring styles may differ from that pictured.